

Why Cloud 1

Why?
Why?
Why?
Why?
Why?
Root Cause:

Why Cloud 2

Why?
Why?
Why?
Why?
Why?
Root Cause:

Why Cloud 3

Why?
Why?
Why?
Why?
Why?
Root Cause:

Man:

Machine:

Material:

Measurement:

Problem, Incident or Improvement:

Method:

Mother Nature:

Management:

Money:

Why Cloud 4

Why?
Why?
Why?
Why?
Why?
Root Cause:

Why Cloud 5

Why?
Why?
Why?
Why?
Why?
Root Cause:

Why Cloud 6

Why?
Why?
Why?
Why?
Why?
Root Cause: